

Product Technical Bulletin

HM8101PE

U D 8008

Product Type	Permanent type hot melt adhesive										
Suggested Use(s)	Foundry core, and bookbinding applications										
Typical Properties	<table><tr><td>Operating Temp.</td><td>350-375F</td></tr><tr><td>Viscosity</td><td>6000-8000 cps @ 350F</td></tr><tr><td>Softening Point</td><td>180F</td></tr><tr><td>Set Speed</td><td>Fast</td></tr><tr><td>Appearance</td><td>Amber pellet</td></tr></table>	Operating Temp.	350-375F	Viscosity	6000-8000 cps @ 350F	Softening Point	180F	Set Speed	Fast	Appearance	Amber pellet
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Viscosity	6000-8000 cps @ 350F										
Softening Point	180F										
Set Speed	Fast										
Appearance	Amber pellet										
Shelf Life	1 year from date of sale										
Characteristics	Flexible, fast melting hot melt. Meets requirements of 21CFR175.105 for incidental food contact applications.										
Storage and Handling	Do not mix with other adhesives. Keep containers covered to prevent contamination. Store in a cool, dry location. Purge system with paraffin wax for changeovers.										

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